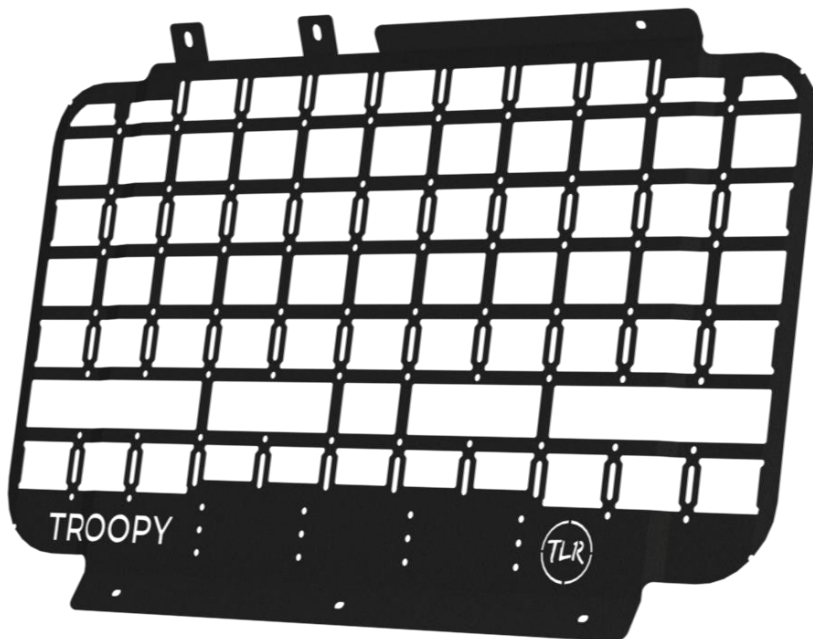




MOLLE PANEL MIDDLE WINDOW

TLR981202



SUITED TO:
**TOYOTA LANDCRUISER 78
SERIES TROOPCARRIER**



PRE-INSTALLATION



Read through this installation guide before proceeding.



Fitting time is approx. 30 minutes.



Basic spanner and socket set, Allen keys, Torx set

FITTING KIT	
QUANTITY	PART
1	TLR981202-1 Driver Side Middle Molle Panel
1	TLR981202-2 Passenger Side Middle Molle Panel
1	TLR981202-3 Bracing Bracket
1	TLR981202-4 Bracing Bracket
1	TLR981202-5 Bracing Bracket
1	TLR981202-6 Bracing Bracket
8	M6 x 20 mm SS Button Head Socket
8	M6 x 12 mm Button Head Socket
8	M6 x 18 mm SS Flat Washer
8	M6 Rubber Nut-Sert (CBS-362015)
8	M4 SS Nyloc Nut

TLR Products Window Molle Panel set to suit middle side windows of Toyota Landcruiser 75-78 Series Troopcarrier.



FITTING INSTRUCTIONS

1. Apply masking tape to the top and bottom of windows to protect paint work and assist in marking mounting holes.
2. Remove grab handle from above window.
3. Position grab handle on panel with rubber washers as per **photo 1**.
4. Position panel in place and tighten grab handle bolts to hold panel.
Note: measure from internal trim up to bottom of panel to help ensure panel is aligned.
5. Mark 4 holes to be drilled then remove panel and set aside.
6. Drill 4 previously marked hole to 12 mm (*we recommend using a step drill*) and remove masking tape.
7. Insert rubber nut-serts into 12 mm holes as per **photo 2**.
8. Loosely refit panel back into position using grab handle and M6 x 20 mm mounting bolts and washers.



PHOTO 1



PHOTO 2



9. If fitting additional security/bracing brackets, remove both upper seat belt bolts and fit the brackets to the correct locations on the Molle panel. **Photo 3 and 4**
Note: the larger bracket mounts to the front of the panel.
10. Refit seat belt mounting bolts through bracings bracket and secure into position.
NOTE: if you are also fitting the rear window molle panels or have already in place, you will need to remove the spacer on the back of the middle seatbelt mounting bolt.
11. Once all components are in place tighten all mounting bolts. This will take several turns to crimp the rubber nut-serts into position. Take care not to over tighten.
12. Repeat all steps for opposite side.



PHOTO 3

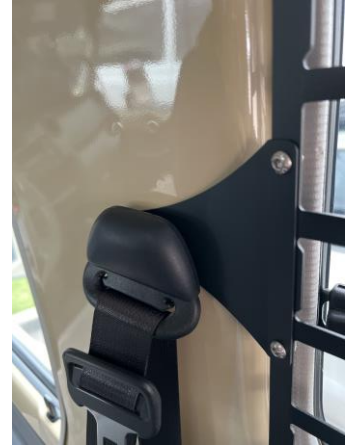
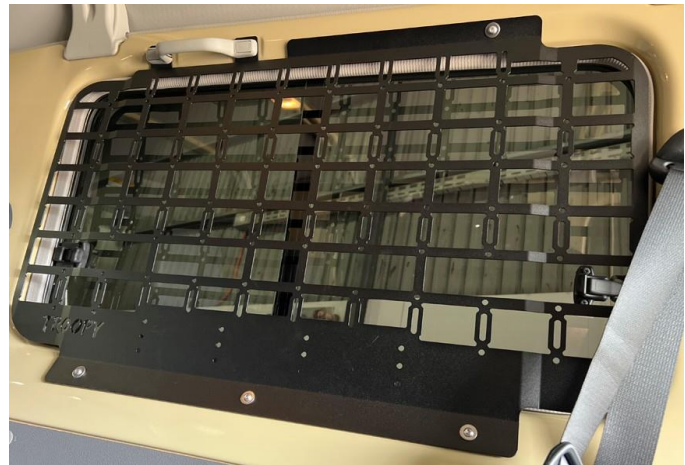


PHOTO 4



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